# Valutek Standard Weight Polyester Wiper





Valutek's standardweight polyester wiper is constructed from 100% continuous filament polyester in a double-knit, no-run, interlock pattern with cold knife-cut edges. This wiper is a clean and moderately absorbent wiper with low levels of particulate and extractable counts.

Laundered and packaged in a cleanroom.

All Valutek wipers are tested and manufactured in ISO-compliant facilities under Valutek inspection and strict process control to ensure Valutek quality standards and product specifications.

#### **Features**

- 100% continuous filament, double-knit polyester fiber
- Cold knife cut edge
- · Moderate absorbency and abrasion resistance

Part Number: VTPNW

- Chemical compatible with IPA and other common solvents
- Low levels of particulate and extractable counts
- Available in a variety of sizes to suit most applications

### **Application**

As part of the **Valutek Microtek product family,** this product is recommended for use in cleanroom Class 100-1,000 (ISO 5-6) critical environments.

It is commonly used in a wide range of applications, including fabs and suite construction breakdown cleaning, equipment wrapping, wiping, stencil and print roll cleaning, cleaning medical devices, and autoclavable/sterile product cleaning for aseptic applications.

#### **Pre-Saturated Option:**

This wiper is available with customized saturated chemistries to meet your specific application requirements.

## Size and Packaging





Part Number	Size	Packaging
VTPNW-44	4" x 4"   10 cm x 10 cm	600 ea/bag, 8 bags/case, 4800 ea/case
VTPNW-99	9" x 9"   23 cm x 23 cm	150 ea/bag, 8 bags/case, 1200 ea/case
VTPNW-1212	12" x 12"   23 cm x 23 cm	75 ea/bag, 5 bags/case, 375 ea/case
VTPNW-2020	20" x 20"   51 cm x 51 cm	100 ea/bag, 2 bags/case, 300 ea/case
VTPNW-2144	21" x 44"   53 cm x 112 cm	75 ea/bag, 2 bags/case, 150 ea/case

- All wipers are packed in double poly bags, vacuum sealed, flat packed in carton boxes and with a carton liner.
- Critical environment compatible.
- All wipers are lot traceable with retention samples held in Quality Control for 36 months from manufacturing.

















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#### **VTPNW Technical Performance**

Attribute		Value	Units	Test Method	
Basis Weight		135 ± 5	g/m <sup>2</sup>	TAPPI T-410	
Absorbency					
Sorptive Efficiency		2	mL/g		
Sorptive Capacity		310	mL/m <sup>2</sup>	IEST-RP.CC004.3, Sec 8.1/Sec 8.2	
Sorptive Rate		<1	second		
Particle Counts					
LPC: ≥0.5 µm		<11	10 <sup>6</sup> X particles/m <sup>2</sup>	IEST-RP.CC004.3, Sec 6.1.3/Sec 6.2.1	
Non Volatile Residue (N	IVR)				
DI Water Extractant		0.02	g/m <sup>2</sup>	IEST-RP.CC004.3, Sec 7.1.2	
IPA Extractant		0.1	g/m <sup>2</sup>		
Extractable Counts (	(lons)				
Sodium(Na <sup>+</sup> )	<0.2 ppm	Fluoride(F)	<0.2 ppm		
Potassium(K <sup>+</sup> )	<0.2 ppm	Nitrite(No <sub>2</sub> -)	<0.2 ppm		
Calcium(Ca <sup>2+</sup> )	<0.5 ppm	Bromide(Br <sup>-</sup> )	<0.2 ppm		
Magnesium(Mg <sup>2+</sup> )	<0.2 ppm	Phosphate(PO <sub>4</sub> <sup>3-</sup> )	<0.3 ppm	IEST-RP.CC004.3, Sec 7.2.2	
Ammonium(NH <sub>4</sub> <sup>+</sup> )	<0.3 ppm	Chloride(Cl <sup>-</sup> )	<0.2 ppm		
Nitrate(NO <sub>3</sub> <sup>-</sup> )	<0.3 ppm	Sulfate( $SO_4^{2-}$ )	<0.2 ppm		

<sup>\*</sup>Note: Technical data listed reflects upper/lower limits. Certificates of Analysis available upon request for actual lot-to-lot test data.

